



FUJIAN QUNFENG MACHINERY CO., LTD.

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About Us 群峰

FUJIAN QUNFENG MACHINERY CO., LTD. was incorporated in 1995 and is committed to the research, development, manufacturing, distribution and service of building material machines such as the concrete block making line, AAC block production line and construction waste treatment machinery.

Global Influence

With 30 years of continuous endeavor in striving for perfection in innovation and production, Qunfeng has served over 10000 customers worldwide and exported our products to 120 countries and regions, including Asia, Europe, South America, Oceania, Africa and North America.

Strong Production Ability

Qunfeng Machinery's production base for intelligent block machine is of 215,000 m², which is the largest in Asia. Moreover, it is also of high degree of automation and outstanding annual assembly capacity.

Innovation and Creation

Qunfeng has always valued the ability for innovation and creation. We have built two major Research & Development centers with hundreds of leading engineers and experts in the industry and established strategic partnerships with leading universities and scientific research institutions. So far, Qunfeng has obtained 300+ valid authorized patents and participated in the drafting and revision of over 40 national and industry standards. Qunfeng is reputed as the setter and promoter of industry standards.



215,000 m²

Manufacturing base



120

Countries and regions
products covered



300+

Valid authorized patents



100+

R & D personnel

The Qunfeng Concrete Product Forming Machine is Qunfeng Machinery's flagship model, featuring an innovative servo-driven vibration system for powerful, efficient, and low-energy operation. With multiple models available, it supports the recycling of various construction waste aggregates to produce a wide range of concrete products, including permeable bricks, standard bricks, blocks, and more. Equipped with a 5G IoT remote module, it allows real-time monitoring of equipment status to minimize downtime and enhance productivity.



Energy saving

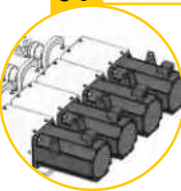


High efficiency



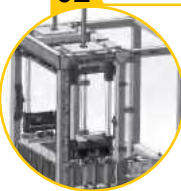
Multifunctional

01 Qunfeng's Four-axis Servo-Driven Vibration System



Powered by four motors, achieves constant synchronized vibration with 12% energy savings, 10% vibration efficiency increase and 20% faster startup speed, ensures high-speed unbiased vibration.

02 Higher Standard Processing Technology



Constructed from Q335B high-strength steel, the main frame features 14mm thick columns and accurately welded support beams. The 700mm column distance ensures smooth demolding and superior product quality.

03 Intelligent Remote Control



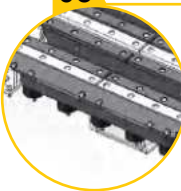
The 5G IoT remote module provides real-time equipment monitoring, remote diagnostics, and parameter modifications, reducing downtime and maintenance costs through intelligent fault analysis and guidance.

04 Material Hopper Level Sensing Alarm Reminder Device



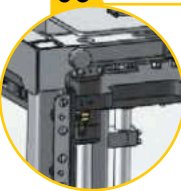
The high-level detection of the material hopper uses copper rod level relays for alarm detection copper rod relays detect material levels, with optional laser/infrared sensors available for precise monitoring and timely alarms.

05 Imported Shock Absorption Pads



Swiss-imported rubber shock absorbers ensure balanced stiffness, minimal creep, and long-lasting vibration performance, contributing to overall durability.

06 Magnetic Levitation Displacement Detection Device



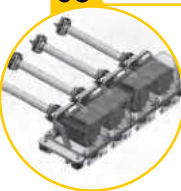
Magnetic levitation sensors ensure pressing head accuracy, maintaining product height deviation within 1mm for consistent quality.

07 Quick-Changing Mould System



Mould changing speed within 15 mins by same products' height, Greatly improve mould changing speed.

08 Lower daily maintenance costs



The servo motor base design eliminates the need for extra lubrication, while the closed oil bath lubrication in the vibrator extends bearing life. The second-generation guide sleeve reduces failure rates, simplifying maintenance.

Theoretical Production Capacity Table

Product	Graph	Capacity	QS2000	QS1800	QS1500	QS1300	QS1000	QM1200
Hollow Block (390×190×190mm)		Pcs/Pallet	18	15	12	10	7	9
Hollow Block (390×140×190mm)		Pcs/Pallet	24	21	18	12	8	12
Hollow Block (390×90×190mm)		Pcs/Pallet	36	33	27	20	14	18
Solid Bricks (240×115×53 mm)		Pcs/Pallet	95	85	70	56	44	50
Rectangle (200×100×60 mm)		Pcs/Pallet	66	60	48	36	27	36
I-Shape (200×160×60 mm)		Pcs/Pallet	42	36	30	24	18	21
Ripple Shape (225×112.5×60 mm)		Pcs/Pallet	50	45	40	28	24	25
Square Shape (250×250×60 mm)		Pcs/Pallet	20	20	15	12	8	10
Triangular (Opposite Side) (250×60 mm)		Pcs/Pallet	30	25	24	16	12	15
Racket Type (230×140×60 mm)		Pcs/Pallet	50	40	35	24	20	25
8-Shape Grass Planting Brick (400×200×60 mm)		Pcs/Pallet	18	15	12	10	6	9
Double 8-Shape Grass Planting Brick (400×400×60 mm)		Pcs/Pallet	9	6	6	4	2	3
Permeable Paver (300×150×80 mm)		Pcs/Pallet	32	28	24	15	12	16
Slope-Protect Brick (Diagonal) (400×100mm)		Pcs/Pallet	9	9	6	4	4	3

Note: Forming Cycle,Hourly Capacity will be different according to the various production Line Automation, Material Ratio and Product Quality Standard.

QS2000

Super Production Capacity,Suitable For Large And Ultra-large Enterprises



QS2000	TECHNICAL DATA
Rated pressure	21MPa
Vibration	Table vibration
Vibration frequency	0-75Hz
Suitable height for block	45-500mm
Pallet size	1400x1300mm
Cycle time	15-23sec
Power	147.7kW
Dimension	4900×3020×4870mm

QS1800

Super Production Capacity,Suitable For Large And Ultra-large Enterprises



QS1800	TECHNICAL DATA
Rated pressure	21MPa
Vibration	Table vibration
Vibration frequency	0-75Hz
Suitable height for block	45-500mm
Pallet size	1400x1200mm
Cycle time	14-22sec
Power	137.5kW
Dimension	4900×3020×4870mm

Product Size (mm)	Legend	Capacity	QS2000	QS1800
240x115x53		Pcs/Pallet	95	85
200x100x60		Pcs/Pallet	66	60
225x112.5x60		Pcs/Pallet	50	45
390x190x190		Pcs/Pallet	18	15
390x140x190		Pcs/Pallet	24	21

QS1500

Large Capacity, Suitable For Investment In Medium And Large Enterprises



QS1500	TECHNICAL DATA
Rated pressure	21MPa
Vibration	Table vibration
Vibration frequency	0-75Hz
Suitable height for block	35-300mm
Pallet size	1400×1000mm
Cycle time	11-19sec
Power	87.1kW
Dimension	3400×2700×3775mm

QS1300

Large Capacity, Suitable For Investment In Medium And Large Enterprises



QS1300	TECHNICAL DATA
Rated pressure	21MPa
Vibration	Table vibration
Vibration frequency	0-75Hz
Suitable height for block	35-300mm
Pallet size	1100x950mm
Cycle time	10-18sec
Power	60.6kW
Dimension	3400×2350×3500mm

Product Size (mm)	Legend	Capacity	QS1500	QS1300
240x115x53		Pcs/Pallet	70	56
200x100x60		Pcs/Pallet	48	36
225x112.5x60		Pcs/Pallet	40	28
390x190x190		Pcs/Pallet	12	10
390x140x190		Pcs/Pallet	18	12

QM1200

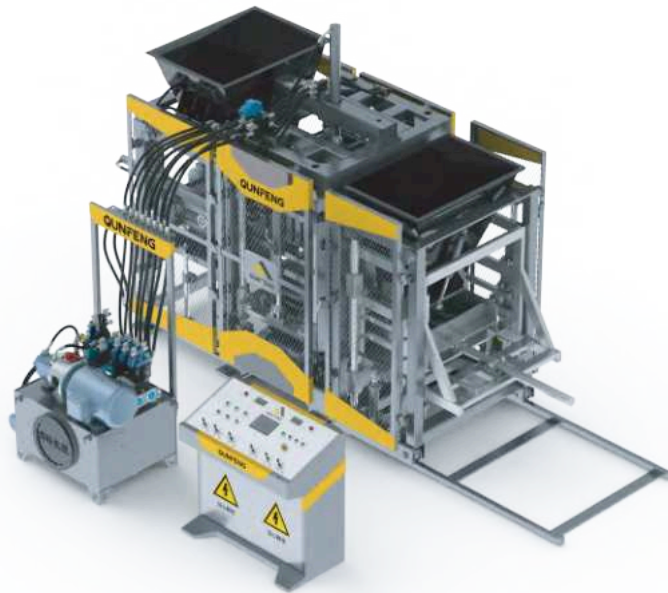
Large Capacity, Suitable For Investment
In medium And Large Enterprises



QM1200	TECHNICAL DATA
Rated pressure	21MPa
Vibration	U-shaped vibration
Vibration frequency	0-75Hz
Suitable height for block	35-300mm
Pallet size	1360x700mm
Cycle time	10-22sec
Power	69kW
Dimension	3510x2700x3250mm

QS700

Suitable for medium and small business investment



QS700	TECHNICAL DATA
Rated pressure	21MPa
Vibration	Table vibration
Vibration frequency	0-75Hz
Suitable height for block	50-250mm
Pallet size	880x680mm
Cycle time	12-18sec
Power	40.5kW
Dimension	3315x1780x3095mm

QS1000

Suitable For Medium And Small Business Investment

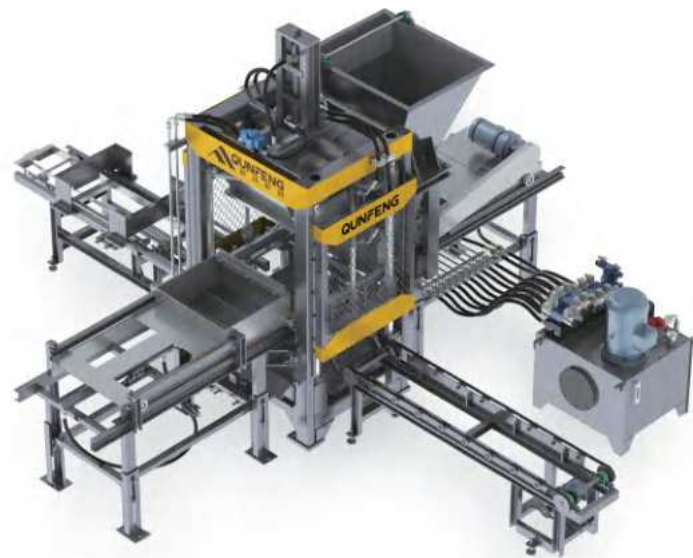
QS1000	TECHNICAL DATA
Rated pressure	21MPa
Vibration	Table vibration
Vibration frequency	0-75Hz
Suitable height for block	35-300mm
Pallet size	1100x760mm
Cycle time	9-18sec
Power	50.1kW
Dimension	3150x2400x3500mm



QF400

Suitable for medium and small business investment

QF400	TECHNICAL DATA
Rated pressure	8MPa
Vibration	Table vibration
Vibration frequency	0-68Hz
Suitable height for block	50-250mm
Pallet size	680x535mm
Cycle time	12-25sec
Power	21.45kW
Dimension	2800x1160x3040mm



Product Size (mm)	Legend	Capacity	QM1200	QS1000
240x115x53		Pcs/Pallet	50	44
200x100x60		Pcs/Pallet	36	27
225x112.5x60		Pcs/Pallet	25	24
390x190x190		Pcs/Pallet	9	7
390x140x190		Pcs/Pallet	12	8

Product Size (mm)	Legend	Capacity	QF700	QF400
240x115x53		Pcs/Pallet	30	20
200x100x60		Pcs/Pallet	21	10
225x112.5x60		Pcs/Pallet	15	10
390x190x190		Pcs/Pallet	6	3
390x140x190		Pcs/Pallet	8	4

Automatic Block Production Line

Recommended Models

QS1000 QM1200 QS1300 QF400 QF700 QF800
 QS1500 QS1800 QS2000



01 Batching Machine	07 Belt Conveyor	13 Block Conveyor
02 Concrete Mixer	08 Pallet Feeder	14 Block Stacker
03 Cement Scale	09 Block Making Machine	15 Belt Conveyor For Pigment
04 Screw Conveyor	10 Hydraulic Unit	16 Pigment Screen
05 Cement Silo	11 PLC Control Unit	17 Pigment Mixer
06 Automatic Pallet Provider	12 Auto.Color-Feeding System	18 Pigment Mixer Hoist

Fully Automatic Block Production Line With Stacker

Recommended Models

QS1000 QM1200 QS1300
 QS1500 QS1800 QS2000



01 Pigment Batching Machine	12 Pigment Mixer	23 Pallet Turnover
02 Concrete Batching Machine	13 Mixing Platform	24 Pitch Conveyor
03 Pigment Mixer Hoist	14 Belt Conveyor For Pigment	25 Chain Type Block Pusher (Horizontal)
04 Cement Silo	15 Belt Conveyor	26 Control System
05 Mixer Control Room	16 Block Unloader	27 Block Unloader
06 Concrete Mixer Hoist	17 Block Conveyor	28 Block Unloading Conveyor
07 Cement Silo	18 Auto. Color-Feeding System	29 Block Dividing Machine
08 Screw Conveyor	19 Block Making Machine	30 Block Dividing Rotary Table
09 Cement Scale(With Water Scale)	20 Pallet Feeder	31 Chain Type Conveyor
10 Concrete Mixer	21 Pedestrian Bridge	32 Cuber
11 Cement Scale(With Water Scale)	22 Horizontal Pallets Conveyor	33 Tray Bin

Fully Automatic Block Production Line

Recommended Models

QM1200 QM1300
 QS1500 QS1800 QS2000



01 Pigment Batching Machine	12 Belt Conveyor For Pigment	23 Lowerator
02 Concrete Batching Machine	13 Belt Conveyor	24 Finger Cart
03 Mixing Platform	14 Green Block Conveyor	25 Chain Type Block Pusher (Longitudinal)
04 Concrete Mixer	15 Elevator	26 Block Dividing Machine
05 Pigment Mixer	16 Auto. Color-Feeding System	27 Cured Block Conveyor
06 Concrete Mixer Hoist	17 Block Making Machine	28 Cuber
07 Pigment Mixer Hoist	18 Centralized Control System	29 Tray Bin
08 Cement Scale	19 Horizontal Pallets Conveyor	30 Cured Block Conveyor/ Tank Type Conveyor
09 Screw Conveyor	20 Pedestrian Bridge	31 Cement Scale
10 Cement Silo	21 Pallets Turnover	
11 Mixer Control Room	22 Chain Type Block Pusher (Horizontal)	

Fully Automatic Block Production Line With Curing Rack

Recommended Models

QS1000 QM1200 QS1300
 QS1500 QS1800 QS2000



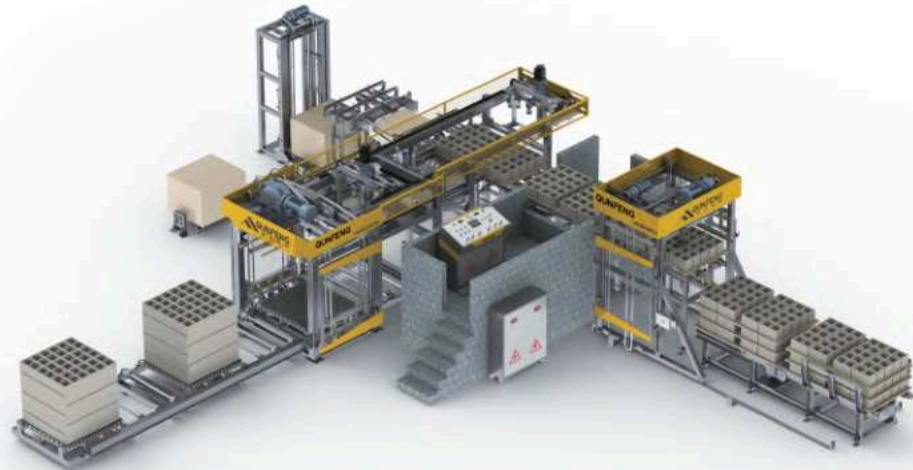
01 Automatic batching machine	08 Block Making Machine	15 Circulation conveying system
02 Cement Silo	09 Elevator	16 Tray Bin
03 Mixer Control Room	10 Curing rack conveyor	17 Cuber
04 Cement Silo	11 Lowerator	18 Chain Type Conveyor
05 Mixing system	12 Centralized Control System	19 Finger cart for curing rack transfer
06 Mixing system platform	13 Block conveyor	20 Pedestrian Bridge
07 Belt Conveyor	14 Auto. Color-Feeding System	21 Curing kiln

High Position Palletizing System(Cuber)



QMD1200G

Low Position Palletizing System(Cuber)



QMD1200D

TECHNICAL DATA	QMD1200G	QMD1200D
Pallet size (mm)	(850-1250) × (680-950)	(850-1250) × (680-950)
Palletizing size of cured products (mm)	1200×1200	1200×1200
Maximum Weight for Each Pallet with Blocks (kg)	≤400	-
Cuber cycle(s/layer)	13-18	13-16
Unloading Height (mm)	≤800	≤1000
Collecting Pallet Height (mm)	≤750	≤1000
Power(kW)	58.4	43.15
Occupation of land (mm)	19500×9800×6500	17000×7800×3670

QPR600-6

Fully Automatic Terrazzo Tile Molding Machine



QPR600-6	TECHNICAL DATA
Pressure	6000kN
Rated pressure	31MPa
Number of stations	6pcs
Thickness	35-60mm
Product size	600×600/400mm、500×500mm 600×300mm (2pcs/mould) 500×250mm (2pcs/mould)
Adapt to raw material type	Dry material Wet material double layer
Production capacity	350-520m²/8hours
Rated power	79.1kW
Dimension	Φ3050×3200mm

Legend



QPV600 Series

Multifunctional Terrazzo Tile Forming Machine

QPV600	TECHNICAL DATA
Pressure	6000kN
Rated pressure	21MPa
Suitable height for block	20-250mm
Pallet size	1300×730×30mm
Product size	PC large pavers: 1250×630×20-100mm PC curb stone: 1000×400×100-250mm
Cycle time	30-15s
Rated power	68kW
Dimension	6200×2400×4600mm



Legend



QP900 Fully Automatic Hydraulic Press Brick Machine

- 01

Wide adaptability

All kinds of waste soil
Fine powder could be as raw materials.
- 02

High utilization rate of solid waste

The utilization rate of waste soil reaches 70%
- 03

Fast response

Fast response
Low energy consumption
- 04

High product density

Two-way pressure
High density



FEATURES

Using hydraulic press molding technology, it can produce various concrete product such as standard bricks, bottom-open blocks, and large blocks.

MAIN TECHNICAL FEATURES

- 1、Static pressure forming, energy saving and high efficiency:pallet-free automatic static pressure forming, no pollution, low noise. The constant power variable pump is used to provide the power source for the system, and the output energy of the pump is automatically adjusted according to the actual working conditions, and equipped with a more optimized hydraulic control system, the whole machine is more energy-saving and efficient;
- 2、Equivalent two-way pressurization and high productivity: Brick forming adopts the equivalent two-way pressurization method of main oil cylinder pressurization and demoulding cylinder follow-up, high brick compactness, good quality and high productivity;
- 3、Rotary palletizer: The bricks cross each other at 90° layer by layer, and the stacking stability is good;
- 4、Advanced and reliable control system:Adopt closed-loop control technology of servo proportional valve, linear displacement sensor and servo motor, optimize and improve the control system, strong anti-interference ability, fast response, pressure and position control precisley;
- 5、Wide adaptability: Various optional material distribution methods and large-stroke demoulding oil cylinder, the brick press machine can be applied to a variety of bricks with different raw materials and different specifications.

QP900		TECHNICAL DATA
Max.pressure (kN)	9000	
Max. demoulding force (kN)	2000	
Max. Height of mould frame (mm)	350	
Max. pressure of main cylinder (MPa)	32	
Suitable height for block(mm)	60-190	
Pallet size(mm)	Pallet free	
Compression form	double press	
Cycle time(s)	15-17	
Power(kW)	102.1	
Main equipment dimensions(mm)	4700×4600×6100	
Product Size (mm)	Pcs./Pallet	Legend
240x115x53	39	
240x115x90	18	
390x190x190	8	



QP800

QP800		TECHNICAL DATA
Main Pressure (kN)	8000	
Maximum pressure of main cylinder (MPa)	30.5	
Suitable height for block(mm)	45-120	
Pallet size(mm)	1100×950	
Compression form	single press	
Molding cycle(s)	20-25	
Power (kW)	138.6	
Main equipment dimensions(mm)	7150×2400×4500	
Product Size (mm)	Pcs./Pallet	Legend
240x115x53	39	
200x100x60	28	
250x250x60	9	

QP600		TECHNICAL DATA
Main Pressure (kN)	6000	
Maximum pressure of main cylinder (MPa)	21	
Suitable height for block(mm)	50-150	
Pallet size(mm)	950×950	
Compression form	single press	
Molding cycle(s)	20-25	
Power (kW)	69	
Main equipment dimensions(mm)	6510×2400×4800	
Product Size (mm)	Pcs./Pallet	Legend
240x115x53	30	
200x100x60	24	
250x250x60	6	

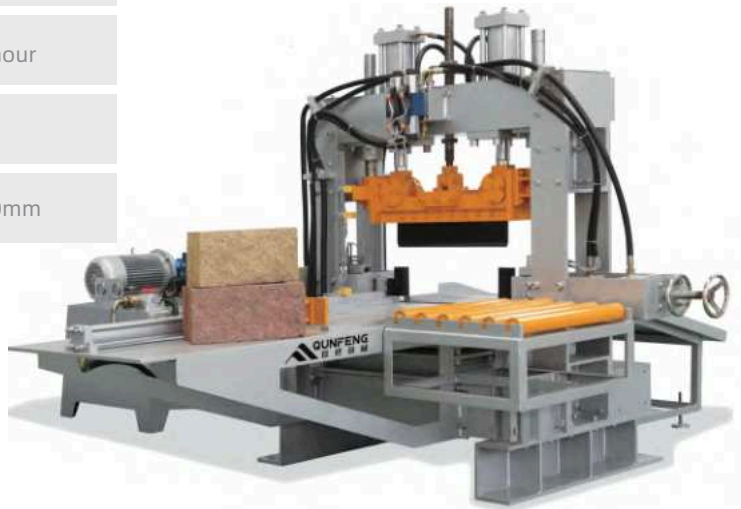


QP600

QPL60 Concrete Block Splitter Machine

QPL60	TECHNICAL DATA
Splitting Height	40-300mm (Change the blade when splitting non-standard block)
Splitting Width	600mm
Production Rate	300-600pcs/hour
Power	7.5kW
Dimension	3820×2860×1940mm

Legend



QFW-120 High-Speed Elaborate Colored Roof Tiles Moulding Line

QFW-120	TECHNICAL DATA
Roof dimension	424×337mm
Forming speed	7-8pcs./min.
Forming Way	Press and sieve
Power	7.5kW
Dimension	3200×1600×2600mm



QPL Series Concrete Batching Machine

MAIN TECHNICAL FEATURES

Fully automatic control, Uniform batching: Electronic cumulative metering, Centralized control , Matching mixer, High accurate metering,The batching speed is fast.



QPL Series	TECHNICAL DATA		
Model	QPLD800	QPLD1200	QPLD1600
Cubage of weighing hopper (m³)	8	1.2	1.6
Cubage of reserve hopper (m³)	2×2	3×4	3×6
Productivity(m³/h)	48	72	96
Batching precision(%)	±2	±2	±2
Max.Metage (kg)	1500	1800	3000
Batching category	2	3	3
Loading height(mm)	2633	2500	2580
Power(kW)	7.1	10.35	10.35
Dimension (LxWxH)(mm)	5500×1560×2983	8640×2370×2900	9600×2730×3035



QPL Series	TECHNICAL DATA		
Model	QPLD1600	QPD3200	QPL2400IV
Cubage of weighing hopper (m³)	3×2	3×2	2.4
Cubage of reserve hopper (m³)	3×9	3×15	4×13
Productivity(m³/h)	96	192	144
Batching precision(%)	±2	±2	±2
Max.Metage (kg)	4000	3200/斗	6000
Batching category	3	3	4
Loading height(mm)	2900	4483	3443
Power(kW)	11.75	15.05	13.2
Dimension (LxWxH)(mm)	9930×2332×3300	12382×3289×4814	13840×3314×3864

QJQ/QJS

Concrete Mixer



QJQ500 Mixer



QJS750 Mixer

QJQ / QJS Series		TECHNICAL DATA			
Model	QJQ500	QJS500	QJS750	QJS1000	
Feeding Capacity(L)	525	800	1200	1600	
Exceeding Capacity(L)	350	500	750	1000	
Productivity (m³/h)	8	25	35	50	
Max.diameter of Principal Material(mm)	60/40	60/40	80/60	80/60	
Mixing Rotating Speed(r/min)	27.9	30.5	35	25.5	
Vane Quantity(Qty)	4	2×7	2×7	2×7	
Power(kW)	11.25	25.5	39.35	61.25	
Dimension Working(mm)	4025×2581×3489	5140×3000×5600	4970×3300×6520	8280×3150×7920	
Dimension Conveying(mm)	1528×1528×2051	3500×2260×2380	4500×2250×2470	5500×2150×1800	
Weight(kg)	1510	4000	6800	9500	

QMP Series

Planetary Concrete Mixer



Mixing Device



Discharging Device



Gearing System



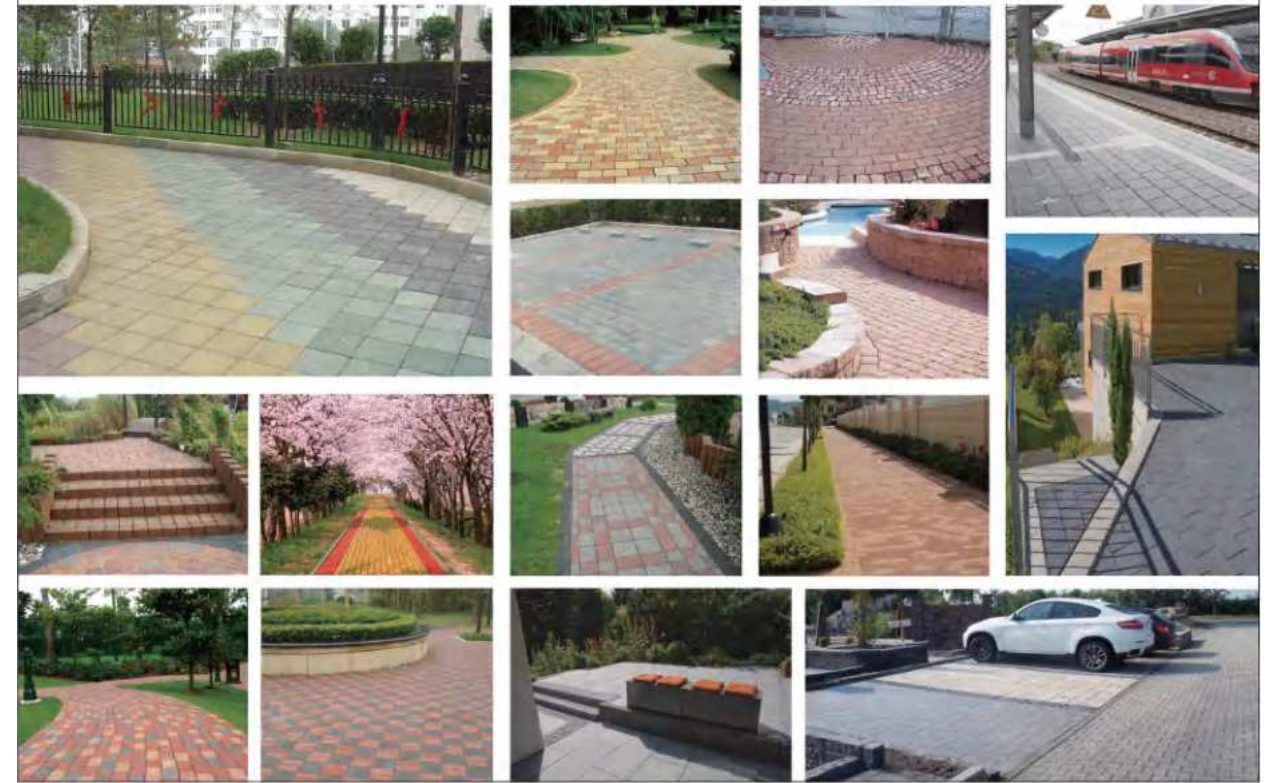
Discharging Door

OMP Series		TECHNICAL DATA													
Model		50	100	150	250	330	500	750	1000	1250	1500	2000	2500	3000	4000
Filling Volume(L)		75	150	225	375	500	750	1125	1500	1875	2250	3000	3750	4500	6000
Feeding Capacity (kg)		120	240	360	600	790	1200	1800	2400	3000	3600	4800	6000	7200	9600
Compacted Concrete(L)		50	100	150	250	330	500	750	1000	1250	1500	2000	2500	3000	4000
Mixing Power(kW)		3	5.5	7.5	11	15	18.5	30	37	45	55	75	90	110	160
Mixing Star/Mixing Blade(Qty)		1×2	1×2	1×2	1×2	1×2	1×2	1×3	2×2	2×2	2×2	3×2	3×2	3×3	3×3
Side Scraper/Discharge(Qty)		1/-	1/-	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/1	1/2	1/2	1/2	1/2
Discharging Power(kW)		Manual discharging		Pneumatic discharge		2.2	2.2	2.2	2.2	2.2	2.2	3	3	3	3
Weight(kg)		500	850	1300	1500	2200	2500	3500	5500	6000	6500	8500	10500	11000	16500

Building Wall Block Series



Paving Block Series



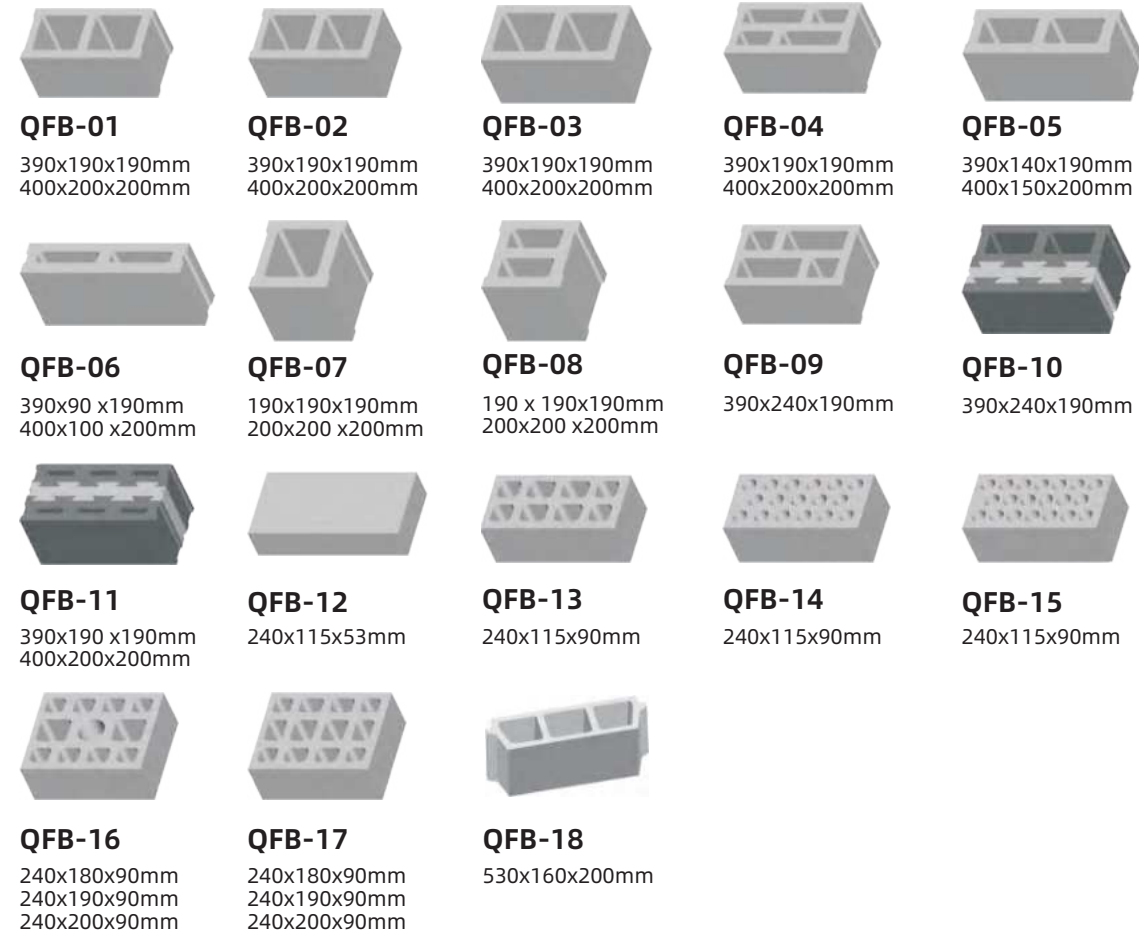
Curbstone Series



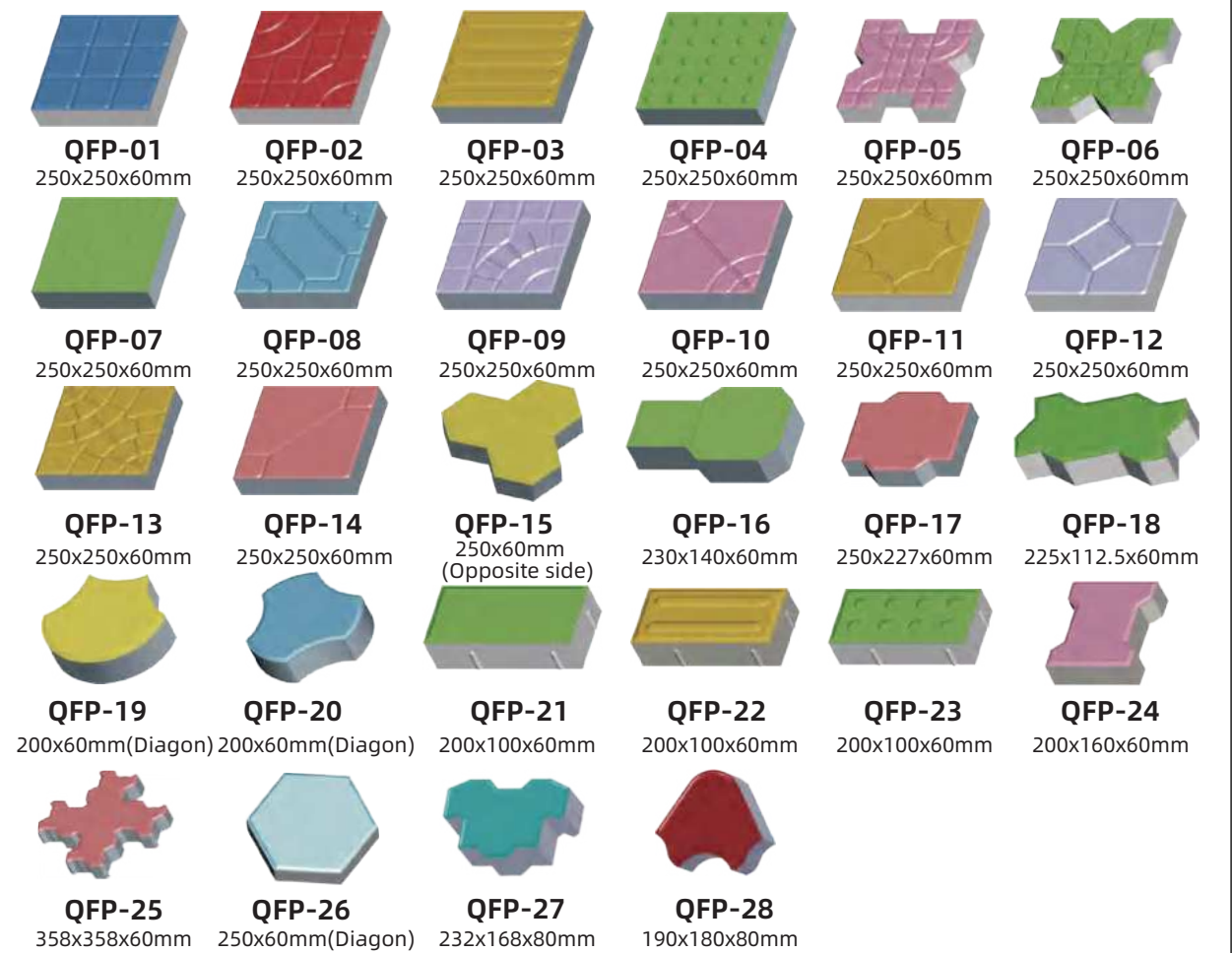
Water Conservation And Slope-protection Block Series



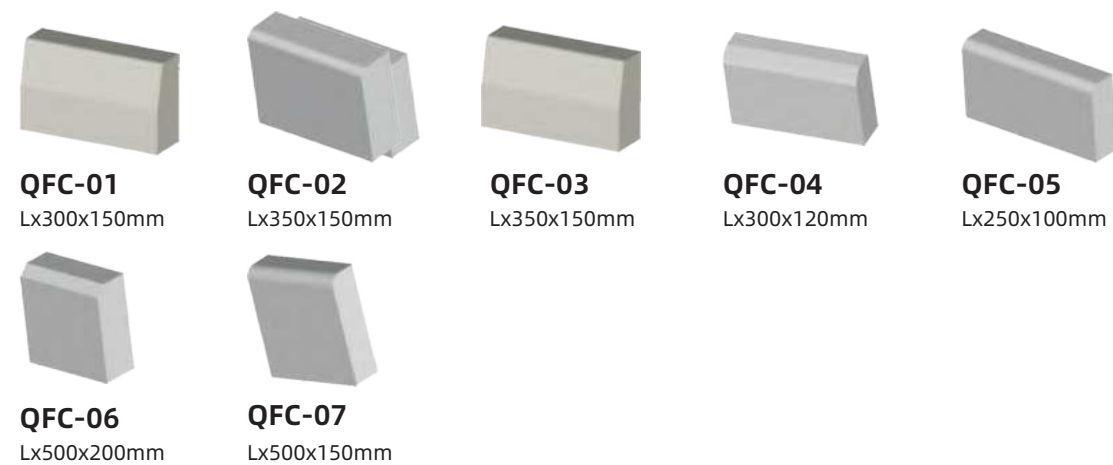
Building Wall Material Series



Paving Stone Series



Curb Series



Slope-protect Brick Series



Note: Customizable as to customer's demand



ANHUI Fully automatic block production line for high-strength concrete products and terrazzo floor tiles (two lines)
Main brick types: paving stones, high-end PC terrazzo tiles, wall bricks, slope protection bricks, roadside curbstones and other concrete products
Production effect: large production scale, various product styles, high quality.

Project Case

HUNAN
Annual output of 100 million standard bricks and 800,000 square meters of paving stones production line (two lines)
Main brick types: permeable pavers, wall bricks, insulation bricks and other new building materials.
Production effect: large-scale production, high degree of automation, and high-quality products.



TAIWAN The case of reuse textile silt to produce brick
Main raw materials: municipal solid waste, municipal sludge, industrial waste
Production effect: The production line has high output, easy to operate, effectively reduces labor costs, and has a strong consumption capacity of industrial waste.



GUATEMALA The case of Guatemala volcanic ash brick making
Main brick types: paving stones, blocks and other concrete products
Production effect: Continuously and stably provide high-quality concrete products to the local area.



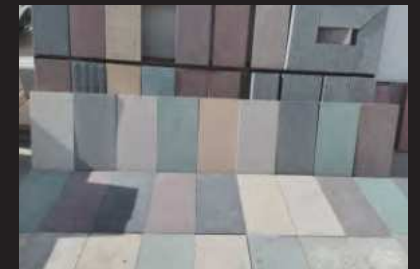
LHASA

The case of reuse construction waste to produce permeable paver
Production effect: The permeable pavers have high water permeability, high compressive strength, and strong noise reduction ability, helping the local "sponge city" construction.



THAILAND

The case of ultra-thin and high-end brick production line in Thailand
Production effect: The ultra-thin blocks produced have a beautiful appearance and high density, successfully breaking the barrier of local production of 12mm ultra-thin blocks.



NORTHWEST OF CHINA

Annual output of 150,000 square meters terrazzo tile
Main brick types: Terrazzo tiles, ecological bricks, quartz bricks
Production effect: The company has successfully provided high-quality products for many large-scale developers such as Poly and Daming City, and signed a cooperation strategic agreement.



JIANGSU

Brick making solution for annual of 400,000 tons of construction waste (two lines)
Main brick types: paving stones, grass planting bricks, slope protection bricks, roadside curbstones, blocks and other concrete products
Production effect: The project integrates construction waste recycling, reuse, forming bricks, and automatic palletizing. It can consume a large amount of construction waste and will not produce secondary pollution during the production process



SYRIA

Syrian multifunctional fully automatic brick making production line
Main brick types: pavement bricks, hollow blocks, roadside stones and other concrete products
Production effect: The products produced by this production line are beautiful and meet international standards, and have been put into the reconstruction of Syria.



PAKISTAN

Pakistan's super-large fully automatic block making production line
Production effect: successfully overcome the adverse impact of local high temperature on the equipment, and can achieve an annual capacity of 600,000 square meters of pavers in one shift, high degree of automation.



LIBYA

Libya super large multifunctional brick making production line
Main brick types: concrete products such as pavers, blocks and curb stones
Production effect: The production line has large capacity, high degree of automation, beautiful products and high strength.



ROMANIA

Romania ultra-thin channel block production solutions
Production effect: The production line is suitable for the production of blocks with a height of 50-400mm, and has been at the forefront of the local building materials industry in terms of production scale, product quality and product diversity.